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# Fourier-transform infrared spectroscopic studies on the solid electrolyte interphase formed on Li-doped spinel Li<sub>1.05</sub>Mn<sub>1.96</sub>O<sub>4</sub> cathode

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#### ABSTRACT

Fourier-transform infrared (FTIR) spectroscopy has been used to identify the solid electrolyte interphase (SEI) formed on Li-doped spinel  $Li_{1.05}Mn_{1.96}O_4$  cathode. The major components in the SEI have been assigned, and the formation and evolution of the SEI over the initial charge–discharge cycle are discussed. By Fourier-transform infrared spectroscopy, it has been found that during the charge–discharge process, the SEI can be directly formed on the  $Li_{1.05}Mn_{1.96}O_4$  cathode, and is mainly composed of R-CO<sub>3</sub>Li and  $Li_2CO_3$ . In terms of composition, it is very similar to those formed on a carbon anode. In the initial cycle, the formation of R-CO<sub>3</sub>Li begins at 4.10 V during the charging process, and becomes more distinct with decreasing discharge voltage. The SEI becomes more evident over subsequent cycles.

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#### 1. Introduction

In 1970, Dey and Sullivan [1] found the intercalation of Li<sup>+</sup> into graphite to be accompanied by decomposition of the propylene carbonate (PC) used as solvent. It was reported by Fong et al. [2] that the amount of electrolyte decomposition is proportional to the specific surface area of the carbon electrode. Peled and Straze [3] and Peled [4] suggested that in practical nonaqueous battery systems, the alkali and alkaline earth metals are always covered with a surface layer, which is formed instantly by the reaction of the metal with the electrolyte and is named the solid electrolyte interphase (SEI). This is helpful in interpreting the irreversible capacity loss of the anodes during the initial cycle [5]. Though the compositions of the SEI formed on the anodes may change when different electrolytes are adopted [6–8], similar surface phenomena are observed on anode materials such as carbonaceous materials [9–23], metallic lithium [24,25], SnO [26], Li<sub>4</sub>Ti<sub>5</sub>O<sub>12</sub> [18], etc.

Chemical transformations of the electrode surfaces in lithium ion batteries between different cathodes and anodes have also been studied in recent years, and among such batteries those with  $LiCoO_2$ cathodes and carbon anodes [27–29] have been the most extensively investigated. It was found that the SEI on the  $LiCoO_2$  cathode was the same species [29] as that on a carbon anode. For a lithium ion battery assembled with an  $LiMn_{1.7}Al_{0.3}O_4$  cathode and a hard carbon anode [30], the SEI was formed by decomposition products derived from  $LiPF_6$ , polymerized EC, and manganese dissociated from the  $LiMn_{1.7}Al_{0.3}O_4$  cathode. For a lithium ion battery assembled with an  $LiNi_{0.5}Mn_{1.5}O_4$  cathode and a graphite anode [31], it was demonstrated that proper SEI formation on the graphite anode substantially improved the electrochemical performance.

Generally, it is believed that the SEI may first be formed on the anode, then migrates with the electrolyte, and ultimately adheres to the cathode [8,32]. However, our interest has been in ascertaining whether the SEI can be formed directly on the cathode, i.e., if there is direct reaction at the cathode–electrolyte interface, and if this is similar to that at the anode–electrolyte interface. Recently, Edstrom et al. [33] used X-ray photoelectron spectroscopy (XPS) to probe the cathode-related SEI phenomena for LiMn<sub>2</sub>O<sub>4</sub>, LiCoO<sub>2</sub>/LiNi<sub>0.8</sub>Co<sub>0.2</sub>O<sub>2</sub>, and carbon-coated LiFePO<sub>4</sub>. The results were related to the more familiar SEI layer formed on graphite. In the present study, Fourier-transform infrared spectroscopy has been used to identify the SEI formed on an Li-doped spinel Li<sub>1.05</sub>Mn<sub>1.96</sub>O<sub>4</sub> cathode. The major components in the SEI are assigned, and the formation and evolution of the SEI during the initial charge–discharge cycle are discussed.

#### 2. Experimental

The Li-doped spinel LiMn<sub>2</sub>O<sub>4</sub> was synthesized by a solidstate reaction as reported previously [34,35]. Lithium hydroxide

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(LiOH·H<sub>2</sub>O, 97%, Beijing Reagents) and chemical manganese dioxide (CMD, 85%, MMM, Belgium) were used as the raw materials. The nominal Li/Mn ratio was selected as 0.55:1. The raw materials were mixed and ground thoroughly, preheated at 480 °C for 8 h, reground and pressed into pellets, and then sintered at 750 °C for 24 h before being cooled in air.

The actual stoichiometry of the as-prepared sample was analyzed with an ICP spectrometer (IRIS/AP, Thermao Jarrell Ash). The oxygen content was estimated from the lithium and manganese contents. By this means, the stoichiometry of the sample was determined as Li:Mn:O = 1.05:1.96:4. The crystal structure of Li<sub>1.05</sub>Mn<sub>1.96</sub>O<sub>4</sub> was determined on a Rigaku Brmax-2400 X-ray diffractometer employing Cu K $\alpha$  radiation. The scan range was from 10° to 100°, and the scan rate was selected as 8° min<sup>-1</sup> in steps of 0.02°.

For charge-discharge tests, cathodes were prepared by coating slurries of spinel Li105Mn196O4 powder, carbon black, and cyclopentanone-dissolved poly(vinylidene fluoride) (PVDF) onto aluminum foils, resulting in a weight ratio of Li<sub>1.05</sub>Mn<sub>1.96</sub>O<sub>4</sub>, carbon black, and PVDF of 85:10:5. Subsequently, the films were vacuum-dried at 55 °C for 24 h, compressed between two stainless steel plates, and then cut into small sheets of area 0.5 cm<sup>2</sup>. The as-prepared cathodes were assembled into Swagelok-type secondary lithium batteries in an argon-filled glove box (MBRAUN), using lithium metal foils as the counter and reference electrodes, and  $1 \text{ mol } L^{-1} \text{ LiPF}_6$  in a 1:1 (v/v) mixture of ethylene carbonate (EC) and diethyl carbonate (DEC) as the electrolyte (water content <20 ppm). Celgard<sup>®</sup> 2300 sheets were used as separators. The charge-discharge tests were performed on a LAND CT2001A battery tester. Before the charge-discharge tests, the batteries were aged for 12 h to ensure good soakage of the Li<sub>1.05</sub>Mn<sub>1.96</sub>O<sub>4</sub> particles in the cathode by the electrolyte. To ensure the SEI is formed just at the preconcerted voltage, for instance 4.21 V, the battery was charged at a constant current density of 0.4 mA cm<sup>-2</sup> to 4.21 V, and then followed by a constant voltage of 4.21 V until the current decreased to 0.01 mA.

The collected Fourier-transform infrared (FTIR) spectra were the average of 100 scans obtained on an FTS-60V spectrometer (Bio-Rad) with a resolution of  $4 \text{ cm}^{-1}$ . Before recording the FTIR spectra of  $\text{Li}_{1.05}\text{Mn}_{1.96}\text{O}_4$ , the cathodes were carefully washed with DEC in the argon-filled glove box, and then transferred to a vacuum chamber to remove the solvent. Thereafter, the powders on the cathodes were collected, ground together with KBr, and then pressed into translucent pellets.

#### 3. Results and discussion

#### 3.1. Crystal structure of Li<sub>1.05</sub>Mn<sub>1.96</sub>O<sub>4</sub>

Fig. 1 shows the XRD pattern of  $Li_{1.05}Mn_{1.96}O_4$ , which is accordance with reference [36] and indicates that the sample has a pure spinel LiMn<sub>2</sub>O<sub>4</sub> phase with the *Fd*3*m* space group. Using the silicon peak at around 28° as a reference, the lattice parameter of  $Li_{1.05}Mn_{1.96}O_4$  was calculated from the XRD pattern and was found to be 8.213 Å, which is very close to the 8.247 Å reported in Ref. [36].

#### 3.2. Assignment of the SEI on Li<sub>1.05</sub>Mn<sub>1.96</sub>O<sub>4</sub>

Fig. 2 shows the FTIR spectra of  $Li_{1.05}Mn_{1.96}O_4$  cycled in 1 mol  $L^{-1}$  LiPF<sub>6</sub>-EC/DEC. In the spectrum of the electrolyte, three peaks, at 1018 cm<sup>-1</sup>, 846 cm<sup>-1</sup>, and 559 cm<sup>-1</sup>, are the characteristic absorptions of LiPF<sub>6</sub>, while the other peaks may be assigned to the absorption bands of the EC/DEC solvent mixture. In spectra B, C, and D, the absorption bands from 625 cm<sup>-1</sup> to 631 cm<sup>-1</sup> are the characteristic characteristic characteristic bands of the characteristic bands from 625 cm<sup>-1</sup> to 631 cm<sup>-1</sup> are the characteristic characteristic bands from 625 cm<sup>-1</sup> to 631 cm<sup>-1</sup> are the characteristic characteristic bands from 625 cm<sup>-1</sup> to 631 cm<sup>-1</sup> are the characteristic characteristic bands from 625 cm<sup>-1</sup> to 631 cm<sup>-1</sup> are the characteristic characteristic bands from 625 cm<sup>-1</sup> to 631 cm<sup>-1</sup> are the characteristic characteristic characteristic characteristic bands from 625 cm<sup>-1</sup> to 631 cm<sup>-1</sup> are the characteristic char



Fig. 1. XRD pattern of Li<sub>1.05</sub>Mn<sub>1.96</sub>O<sub>4</sub> synthesized via a solid-state reaction.

teristic vibrations of the Mn–O bonds in spinel LiMn<sub>2</sub>O<sub>4</sub> [37]. The peak located at 846 cm<sup>-1</sup> displays a red-shift with increasing cycle number, as shown in Fig. 2(a), indicating partial decomposition of LiPF<sub>6</sub> upon cycling, as described by Eqs. (1)–(3):

$$\text{LiPF}_6 \Leftrightarrow \text{LiF} \downarrow + \text{PF}_5 \tag{1}$$

$$PF_5 + H_2O \rightarrow 2HF + PF_3O \tag{2}$$

$$PF_{3}O + Li^{+} + e^{-} \rightarrow LiF \downarrow + Li_{x}POF_{y} \downarrow$$
(3)

However, because the vibrations of the residual electrolyte on  $Li_{1.05}Mn_{1.96}O_4$  are very strong, the vibration of LiF at 775 cm<sup>-1</sup> is overlapped by the CO<sub>2</sub> asymmetric bending of the EC/DEC solvent mixture.

The assignments of all of the absorption bands of  $Li_{1.05}Mn_{1.96}O_4$ in different cycles are listed in Table 1. The weak peak located at 901 cm<sup>-1</sup> is assigned to the CH<sub>2</sub> bending of the electrolyte. After the initial cycle, it becomes the shoulder peak at 841 cm<sup>-1</sup>. With increasing cycle number, the electrolyte is gradually decomposed, and the absorption bands located between 897 and 901 cm<sup>-1</sup> may be assigned to a combination of CO<sub>3</sub> bending in R-CO<sub>3</sub>Li (R = methyl, ethyl) and Li<sub>2</sub>CO<sub>3</sub>.

Li<sub>2</sub>CO<sub>3</sub> displays three strong vibration bands at 1510–1505 cm<sup>-1</sup>, 1453 cm<sup>-1</sup>, and 868 cm<sup>-1</sup> [2]. For the Li<sub>1.05</sub>Mn<sub>1.96</sub>O<sub>4</sub> cathode after 1 cycle, only a weak peak at 1502 cm<sup>-1</sup> is detected, while for the Li<sub>1.05</sub>Mn<sub>1.96</sub>O<sub>4</sub> cathodes after 5 and 10 cycles, distinct absorption bands at 1502 cm<sup>-1</sup> and 1452 cm<sup>-1</sup> appear, as shown in Fig. 2(d). This implies that Li<sub>2</sub>CO<sub>3</sub>, as one of the components in the solid electrolyte interphase, is already formed in the initial cycle, and increases with further cycling. The small amount of Li<sub>2</sub>CO<sub>3</sub> may originate from the decomposition of DEC [8], as described by Eq. (4):

$$CH_{3}CH_{2}CO_{3}CH_{2}CH_{3} + 2Li^{+} + 2e^{-} \rightarrow Li_{2}CO_{3} \downarrow + CH_{3}CH_{2}CH_{2}CH_{3}$$
(4)

For the LiPF<sub>6</sub>-EC/DEC electrolyte, the decomposition of solvent is a free radical terminating reaction [8], and may follow Eq. (5) to form R-CO<sub>3</sub>Li on an Li metal anode. However, in this study, the appearance on the cathodes of R-CO<sub>3</sub>Li originates from different routes, as described by Eqs. (6) and (7). It is clear that all of the cycled Li<sub>1.05</sub>Mn<sub>1.96</sub>O<sub>4</sub> cathodes display a new vibration peak at 1469 cm<sup>-1</sup> in their spectra, which may be assigned to the CH(CH<sub>3</sub>) asymmetric bending of R-CO<sub>3</sub>Li (R = methyl, ethyl), as shown in Fig. 2(d). In Fig. 2(f), a new absorption band at 2846–2850 cm<sup>-1</sup> (due to the CH stretch of R-CO<sub>3</sub>Li) is more compelling evidence for the formation of R-CO<sub>3</sub>Li (R = methyl, ethyl). In addition, for the Li<sub>1.05</sub>Mn<sub>1.96</sub>O<sub>4</sub> cath-



**Fig. 2.** FTIR spectra of  $L_{1.05}Mn_{1.96}O_4$  cathodes cycled in 1 mol  $L^{-1}$  LiPF<sub>6</sub>-EC/DEC with a current density of 0.4 mA cm<sup>-2</sup> in the voltage range 3–4.5 V. The figures exhibit the adsorption bands of the cycled  $L_{1.05}Mn_{1.96}O_4$  cathodes for various regions: (a) 950–500 cm<sup>-1</sup>; (b) 1150–950 cm<sup>-1</sup>; (c) 1450–1150 cm<sup>-1</sup>; (d) 1500–1450 cm<sup>-1</sup>; (e) 1900–1600 cm<sup>-1</sup>; (f) 3100–2800 cm<sup>-1</sup>. Curves A, B, C, D show 1 mol  $L^{-1}$  LiPF<sub>6</sub>-EC/DEC and  $L_{1.05}Mn_{1.96}O_4$  cathodes after 1, 5 and 10 cycles, respectively.

Vibration modes	Peak positions (cm <sup>-1</sup> )						
	EC/DEC	LiPF <sub>6</sub>	LiMn <sub>2</sub> O <sub>4</sub>	Li <sub>2</sub> CO <sub>3</sub>	R-CO <sub>3</sub> Li		
CH stretch	2937w, 2995w				2846-2983w		
CO <sub>2</sub> stretch	1805s, 1776s						
				1502w, 1402w			
CH, CH₃ asym. bend	1483m				1495w, 1493w, 1469-1462w, 1402m		
CO <sub>2</sub> sym. bend	1396m, 1379sh						
CH₃ sym. bend	1271s						
CO stretch	1174s, 1080s				1192-1196s, 1080-1024s		
		1018s					
CH <sub>2</sub> bend	974m, 901m						
		846s					
CO₃ bend				901-833s	901-833s		
CO <sub>2</sub> asym. bend	777m, 719m						
MnO <sub>6</sub> asym. bend			631-625w				
		559m					

FTIR vibration modes and correspondent peak positions of Li <sub>1.05</sub> Mn <sub>1.96</sub> O <sub>4</sub> cycled in 1 mol L <sup>-1</sup> LiPF <sub>6</sub> -EC/DE
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Note: w: weak; m: middle; s: strong; sh: shoulder.

ode after 10 cycles, a projection at the shoulder of the  $1080 \text{ cm}^{-1}$  peak is seen, indicating the emergence of new absorption bands in the range  $1024-1080 \text{ cm}^{-1}$ . These correspond to the CO stretching of R-CO<sub>3</sub>Li, as shown in Fig. 2(b):

$DEC + e^- + Li^0 \rightarrow$	$CH_{3}CH_{2}^{\bullet} + CH_{3}CH_{2}OCO_{2}Li \downarrow$	(5)

 $DEC + 2e^{-} + 2Li^{+} \rightarrow LiCH_{2}CH_{2}CO_{3}CH_{2}CH_{2}Li \downarrow$ (6)

 $EC + 2e^{-} + 2Li^{+} \rightarrow LiCH_{2}CH_{2}OCO_{2}Li \downarrow$ (7)

## 3.3. Formation and evolution of the SEI in the initial charge process

In order to further understand the formation and evolution of the SEI during the charge–discharge process, six  $Li_{1.05}Mn_{1.96}O_4$  cathodes were assembled in experimental batteries, and these were either charged to 4.10 V, 4.15 V, and 4.21 V, or first charged to 4.40 V and then discharged to 4.10 V, 4.00 V, and 3.95 V. The selected voltages correspond to the starts or ends of the charge–discharge plateaux, as shown in Fig. 3. Here 1 mol L<sup>-1</sup> LiPF<sub>6</sub>-EC/DMC (1:1, v/v) was used as the electrolyte to minimize the effect of residual solvent in the  $Li_{1.05}Mn_{1.96}O_4$  cathode, because DMC (dimethyl carbonate) is more volatile than DEC and may interfere less with the signals from the SEI. Fig. 4 shows the FTIR spectrum of 1 mol L<sup>-1</sup> LiPF<sub>6</sub>-EC/DMC



**Fig. 3.** The initial galvanostatic charge–discharge curves of  $Li_{1.05}Mn_{1.96}O_4$  at a current density of 0.4 mA cm<sup>-2</sup>. The electrolyte is 1 mol L<sup>-1</sup> LiPF<sub>6</sub>-EC/DMC (1:1, v/v).

(1:1, v/v), which is very similar to that of  $1 \mod L^{-1} \operatorname{LiPF_6-EC/DEC}$ (1:1, v/v) shown in Fig. 1.

The absorptions of the  $Li_{1.05}Mn_{1.96}O_4$  cathodes in different charge states are shown in Fig. 5. The absorption bands located at



Fig. 4. FTIR spectrum of non-aqueous organic electrolyte 1 mol L<sup>-1</sup> LiPF<sub>6</sub>-EC/DMC in different regions: (a) 4000–2000 cm<sup>-1</sup>; (b) 2000–400 cm<sup>-1</sup>.

Table 1



**Fig. 5.** FTIR spectra of  $Li_{1.05}Mn_{1.96}O_4$  cathodes charged to different states in 1 mol L<sup>-1</sup> LiPF<sub>6</sub>-EC/DMC (1:1, v/v): (A) 4.10 V; (B) 4.15 V; (C) 4.21 V.

 $550-450 \text{ cm}^{-1}$  and  $650-600 \text{ cm}^{-1}$  are the characteristic vibrations of LiMn<sub>2</sub>O<sub>4</sub> [37], indicating that the spinel structure is retained during the charging process. The FTIR spectra of Li105Mn196O4 charged from 4.10V to 4.21V were found to be clearly different from that of the electrolyte in Fig. 4. At 4.10V and 4.15V, the CO<sub>2</sub> asymmetric bending of R-CO<sub>3</sub>Li is identified at 722 cm<sup>-1</sup> and 672 cm<sup>-1</sup>, while at 4.21 V the CO<sub>3</sub> bending of R-CO<sub>3</sub>Li is identified at 879 cm<sup>-1</sup>. For all three charge states, new absorption bands located at 1631–1651 cm<sup>-1</sup> are assigned to the CO<sub>2</sub> stretching of R-CO<sub>3</sub>Li, while those located at 1271 (1272)  $cm^{-1}$  and 1125  $cm^{-1}$ are assigned to the CO stretching of R-CO<sub>3</sub>Li. When the charge voltage exceeds 4.15 V, an additional C-O-C stretching mode [38] is detected at 1041 (1043) cm<sup>-1</sup>. On further charging to 4.21 V, new CH(CH<sub>3</sub>) asymmetric bending and CO stretching modes of R-CO<sub>3</sub>Li are detected at 1382 cm<sup>-1</sup> and 981 cm<sup>-1</sup>, respectively. This implies that some electrolyte may be gradually decomposed during the charge process, and the formation of the SEI on the Li<sub>1.05</sub>Mn<sub>1.96</sub>O<sub>4</sub> becomes ever more distinct with increasing charge voltage. Therefore, the FTIR vibration of R-CO<sub>3</sub>Li intensifies on going from



Fig. 6. FTIR spectra of  $Li_{1.05}Mn_{1.96}O_4$  cathodes charged to 4.40 V and then discharged to different states: (A) 4.10 V; (B) 4.00 V; (C) 3.95 V. The electrolyte is 1 mol  $L^{-1}$  LiPF<sub>6</sub>-EC/DMC (1:1, v/v).

4.10 V to 4.21 V. Assignments of all of the absorption bands of  $Li_{1.05}Mn_{1.96}O_4$  during the charge process are listed in Table 2.

According to Aurbach et al. [8,32], R-CO<sub>3</sub>Li mainly originates from reactions between the solvents and the lithium metal foil, as described by Eqs. (8) and (9). They believe that the R-CO<sub>3</sub>Li may first be formed on the lithium anode, and then migrates with the electrolyte, and ultimately adheres to the cathode. In fact, R-CO<sub>3</sub>Li may also come from the reaction of Li<sup>+</sup> with the solvents, as described by Eq. (10):

$$2EC + 2e^{-} + 2Li^{0} \rightarrow (CH_{2}OCO_{2}Li)_{2} \downarrow + CH_{2}CH_{2} \uparrow \qquad (8)$$

$$DMC + 2e^{-} + 2Li^{0} \rightarrow 2CH_{3}OCO_{2}Li \downarrow + CH_{3}CH_{3} \uparrow$$
(9)

$$DMC + 2e^{-} + 2Li^{+} \rightarrow LiCH_{2}CO_{3}CH_{2}Li \downarrow$$
(10)

In this study, it has been proved that the direct formation of  $R-CO_3Li$  on  $Li_{1.05}Mn_{1.96}O_4$  is possible. On the other hand, it would be very difficult for even a small quantity of  $R-CO_3Li$  formed on the lithium anode to migrate through the membrane to the  $Li_{1.05}Mn_{1.96}O_4$  cathode in just the initial cycle.

#### Table 2

Comparison of FTIR peaks of surface layers on Li<sub>1.05</sub>Mn<sub>1.96</sub>O<sub>4</sub> at different charge states in 1 M LiPF<sub>6</sub>-EC/DMC.

Charge states	Peak positions (cm <sup>-1</sup> )						
	EC/DMC	LiPF <sub>6</sub>	LiMn <sub>2</sub> O <sub>4</sub>	R-CO <sub>3</sub> Li			
1 M LiPF <sub>6</sub> -EC/DMC	2990–2878m, 1963w, 1807s, 1775s, 1743s, 1551w, 1482m, 1449w, 1407m, 1391m, 1376m, 1302s, 1265s, 1197m, 1163s, 1075s, 972m, 904m, 793m, 775m, 728w, 717m	1019m, 846s, 558m					
4.10 V	1754w		650-600m 550-450s	1651m, 1638m, 1272m, 1125w, 722m, 672m			
4.15 V	1756w, 1076m		650–600m 550–450s	1633m, 1272m, 1125w, 1041m, 722m, 672m			
4.21 V	1799s, 1766vs, 1478m, 1402m, 1193s, 1080s, 776w, 716m	850m, 557s	650-600m 550-450s	1649m, 1631m, 1382m, 1271m, 1125w, 1043m, 981w, 897m			

Note: w: weak, m: middle, s: strong, vs: very strong.

Comparison of FTIR	neaks of surface	lavers on Li.	Mn	t different (	discharge states in 1	M LiPE-FC/DMC
comparison of Princ	peaks of surface	layers on Li <sub>1.0</sub>	05 WIII 1.96 O 4 a	l unierent (	discharge states in i	IVI LIFTG-EC/DIVIC.

Discharge states	Peak positions (cm <sup>-1</sup> )					
	EC/DMC	Li <sub>2</sub> CO <sub>3</sub>	LiMn <sub>2</sub> O <sub>4</sub>	R-CO <sub>3</sub> Li		
4.10 V	1754w, 1720w, 1303m, 1195w, 1082w	868w	614s, 504s	1634s, 1460w, 1042w		
4.00 V	1763w, 1404w, 1386m, 1196w, 1081m	1508vw, 1452w	518s	1659sh, 1628s, 1315m, 1043m, 881m		
3.95 V	1799m, 1766s, 1080s, 1193s, 1385s, 1403sh, 775m, 719w,	898–837m, 1509vw	614s, 506s	1670m, 1628m, 1591sh, 985w, 898-837m		

Note: w: weak; vw: very weak; m: middle; s: strong; sh: shoulder.

### 3.4. Formation and evolution of the SEI in the initial discharge process

The absorptions of Li<sub>1.05</sub>Mn<sub>1.96</sub>O<sub>4</sub> cathodes in different discharge states are shown in Fig. 6. At 4.10 V, a weak but distinct peak appears at 868 cm<sup>-1</sup>. When the cathode is discharged to 4.00 V, weak peaks at 1508 cm<sup>-1</sup> and 1452 cm<sup>-1</sup> are detected. On further discharging to 3.95 V, absorption bands at 1509 cm<sup>-1</sup> and 837–898 cm<sup>-1</sup> can be easily identified, which may be assigned to the CO<sub>3</sub> bending of Li<sub>2</sub>CO<sub>3</sub> all of these characteristic peaks indicate the formation of Li<sub>2</sub>CO<sub>3</sub> during the initial discharge process. As previously reported by Aurbach et al. [32,39], if there is a trace of H<sub>2</sub>O in the electrolyte, R-CO<sub>3</sub>Li will decompose to form Li<sub>2</sub>CO<sub>3</sub> and CO<sub>2</sub>, as described by Eq. (11). The by-product CO<sub>2</sub> will then react with Li<sup>+</sup> to form more Li<sub>2</sub>CO<sub>3</sub> according to Eq. (12). Since the discharge cathodes were carefully washed with DME, no absorption peaks due to LiPF<sub>6</sub> are observed in the FTIR spectra. However, the vibration modes of residual solvent can still be detected, as listed in Table 3:

$$2R-CO_3Li + H_2O \rightarrow Li_2CO_3 \downarrow + 2ROH + CO_2 \uparrow$$
(11)

$$2CO_2 + 2Li^+ + 2e^- \rightarrow Li_2CO_3 \downarrow + CO \uparrow$$
(12)

Assignments of all of the absorption bands of  $Li_{1.05}Mn_{1.96}O_4$  during the discharge process are listed in Table 3. Taking these together with the assignments listed in Table 2, it is evident that during the initial charge process an SEI with R-CO<sub>3</sub>Li as the major component is formed on the  $Li_{1.05}Mn_{1.96}O_4$  cathode, while during the initial discharge process the formation of  $Li_2CO_3$  gradually becomes evident, and the co-existence of R-CO<sub>3</sub>Li and  $Li_2CO_3$  is detected.

#### 4. Conclusions

With the aid of Fourier-transform infrared spectroscopy, the formation and evolution of the SEI on  $Li_{1.05}Mn_{1.96}O_4$  cathode have been studied. It has been found that during the charge–discharge process, the SEI can be directly formed on the  $Li_{1.05}Mn_{1.96}O_4$  cathode. It is mainly composed of R-CO<sub>3</sub>Li and  $Li_2CO_3$ , and is very similar to those formed on carbon anodes. In the initial cycle, the formation of R-CO<sub>3</sub>Li begins at 4.10V during the charge process, and becomes more distinct with increasing charge voltage. The formation of  $Li_2CO_3$  begins at 4.10V during the discharge process, and becomes more distinct with decreasing discharge voltage. The SEI becomes more evident in subsequent cycles.

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Table 3